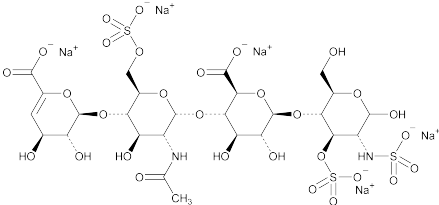
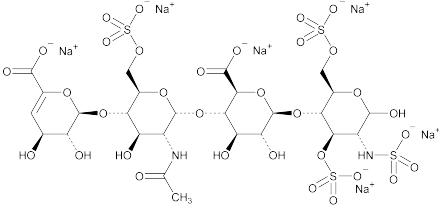
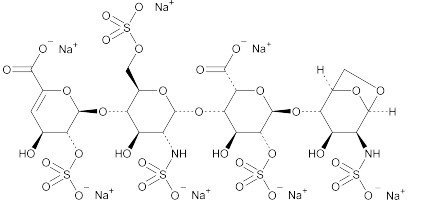


APPENDIX 2: OLIGOSACCHARIDE STRUCTURES (Continued)

ΔIIA-IVSglu	
ΔIIA-IISglu	
1,6-Anhydro ΔIS-IS epi or 1,6-Anhydro ΔIS-IS mannose	

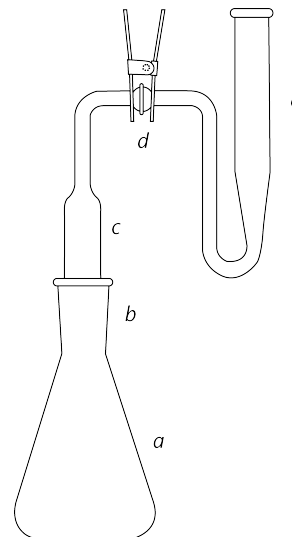
⟨211⟩ ARSENIC

This procedure is designed to determine the presence of trace amounts of arsenic (As) by converting the arsenic in a substance under test to arsine, which is then passed through a solution of silver diethyldithiocarbamate to form a red complex. The red color so produced is compared, either visually or spectrophotometrically, to the color produced similarly in a control containing an amount of arsenic equivalent to the limit given in the individual monograph. Limits are stated in terms of arsenic (As). The content of arsenic does not exceed the limit given in the individual monograph.

Two methods are provided, the methods differing only in the preliminary treatment of the test substance and the standard. Generally, *Method I* is used for inorganic materials, while *Method II* is used for organic materials.

Apparatus—

The apparatus (see illustration) consists of an arsine generator (a) fitted with a scrubber unit (c) and an absorber tube (e) with standard-taper or ground glass ball-and-socket joints (b and d) between the units. However, any other suitable apparatus, embodying the principle of the assembly described and illustrated, may be used.



Arsenic Test Apparatus

Arsenic Trioxide Stock Solution—Dissolve 132.0 mg of arsenic trioxide, previously dried at 105° for 1 hour and accurately weighed, in 5 mL of sodium hydroxide solution (1 in 5) in a 1000-mL volumetric flask. Neutralize the solution with 2 N sulfuric acid, add 10 mL more of 2 N sulfuric acid, then add recently boiled and cooled water to volume, and mix.

Standard Arsenic Solution—Transfer 10.0 mL of *Arsenic Trioxide Stock Solution* to a 1000-mL volumetric flask, add 10 mL of 2 N sulfuric acid, then add recently boiled and cooled water to volume, and mix. Each mL of *Standard Arsenic Solution* contains the equivalent of 1 μg of arsenic (As). Keep this solution in an all-glass container, and use within 3 days.

METHOD I

Standard Preparation—Pipet 3.0 mL of *Standard Arsenic Solution* into a generator flask, and dilute with water to 35 mL.

Test Preparation—Unless otherwise directed in the individual monograph, transfer to the generator flask the quantity, in g, of the test substance calculated by the formula:

$$3.0/L$$

in which L is the arsenic limit in ppm, dissolve in water, and dilute with water to 35 mL.

Procedure—Treat the *Standard Preparation* and the *Test Preparation* similarly as follows. Add 20 mL of 7 N sulfuric acid, 2 mL of potassium iodide TS, 0.5 mL of stronger acid stannous chloride TS, and 1 mL of isopropyl alcohol, and mix. Allow to stand at room temperature for 30 minutes. Pack the scrubber tube (c) with two pledgets of cotton that have been soaked in saturated lead acetate solution, freed from excess solution by expression, and dried in vacuum at room temperature, leaving a 2-mm space between the two pledgets. Lubricate the joints (b and d) with a suitable stopcock grease designed for use with organic solvents, and connect the scrubber unit to the absorber tube (e). Transfer 3.0 mL of silver diethyldithiocarbamate TS to the absorber tube. Add 3.0 g of granular zinc (No. 20 mesh) to the mixture in the flask, immediately connect the assembled scrubber unit, and allow the evolution of hydrogen and the color development to proceed at room temperature for 45 minutes, swirling the flask gently at 10-minute intervals. Disconnect the absorber tube from the generator and scrubber units, and transfer the absorbing solution to a 1-cm absorption cell. Any red color produced by the *Test Preparation* does not exceed that produced by the *Standard Preparation*. If necessary or desirable, determine the absorbance at the wavelength of maximum absorbance between 535 and 540 nm, with a suitable spectrophotometer or colorimeter, using silver diethyldithiocarbamate TS as the blank.

Interfering Chemicals—Metals or salts of metals, such as chromium, cobalt, copper, mercury, molybdenum, nickel, palladium, and silver, may interfere with the evolution of arsine. Antimony, which forms stibine, produces a positive interference in the color development with silver diethyldithiocarbamate TS; when the presence of antimony is suspected, the red colors produced in the two silver diethyldithiocarbamate solutions may be compared at the wavelength of maximum absorbance between 535 and 540 nm, with a suitable colorimeter, since at this wavelength the interference due to stibine is negligible.

METHOD II

NOTES—

(1) *Caution*—Some substances may react with explosive violence when digested with hydrogen peroxide. Exercise safety precautions at all times.

(2) If halogen-containing compounds are present, use a lower temperature while heating the test specimen with sulfuric acid, avoid boiling the mixture, and add the hydrogen peroxide with caution, before charring begins, to prevent loss of trivalent arsenic.

(3) If the test substance reacts too rapidly and begins charring with 5 mL of sulfuric acid before heating, use instead 10 mL of cooled dilute sulfuric acid (1 in 2), and add a few drops of the hydrogen peroxide before heating.

Standard Preparation—Pipet 3.0 mL of *Standard Arsenic Solution* into a generator flask, add 2 mL of sulfuric acid, mix, and add the total amount of 30 percent hydrogen peroxide used in preparing the *Test Preparation*. Heat the mixture to strong fuming, cool, add cautiously 10 mL of water, and again heat to strong fumes. Repeat this procedure with

another 10 mL of water to remove any traces of hydrogen peroxide. Cool, and dilute with water to 35 mL.

Test Preparation—Unless otherwise directed in the individual monograph, transfer to a generator flask the quantity, in g, of the test substance calculated by the formula:

$$3.0/L$$

in which L is the arsenic limit in ppm. Add 5 mL of sulfuric acid and a few glass beads, and digest in a fume hood, preferably on a hot plate and at a temperature not exceeding 120°, until charring begins. (Additional sulfuric acid may be necessary to wet some specimens completely, but the total volume added should not exceed 10 mL.) Cautiously add, dropwise, 30 percent hydrogen peroxide, allowing the reaction to subside and again heating between drops. Add the first few drops very slowly with sufficient mixing, in order to prevent a rapid reaction. Discontinue heating if foaming becomes excessive. When the reaction has abated, heat cautiously, rotating the flask occasionally to prevent the specimen from caking on glass exposed to the heating unit. *Maintain oxidizing conditions at all times during the digestion by adding small quantities of the hydrogen peroxide solution whenever the mixture turns brown or darkens.* Continue the digestion until the organic matter is destroyed, gradually raising the temperature of the hot plate until fumes of sulfur trioxide are copiously evolved, and the solution becomes colorless or retains only a light straw color. Cool, add cautiously 10 mL of water, mix, and again evaporate to strong fuming, repeating this procedure to remove any trace of hydrogen peroxide. Cool, add cautiously 10 mL of water, wash the sides of the flask with a few mL of water, and dilute with water to 35 mL.

Procedure—Proceed as directed for *Procedure* under *Method I*.

Interfering Chemicals—See *Interfering Chemicals* under *Method I*.

<221> CHLORIDE AND SULFATE

The following limit tests are provided as general procedures for use where limits for chloride and sulfate are specified in the individual monographs.

Perform the tests and the controls in glass cylinders of the same diameter and matched as closely as practicable in other respects (see *Visual Comparison* under *Spectrophotometry and Light-Scattering* <851>). Use the same quantities of the same reagents for both the solution under test and the control solution containing the specified volume of chloride or sulfate. If, after acidification, the solution is not perfectly clear, pass it through a filter paper that gives negative tests for chloride and sulfate. Add the precipitant, silver nitrate TS or barium chloride TS as required, to both the test solution and the control solution in immediate sequence.

Where the individual monograph calls for applying the test to a specific volume of a solution of the substance, and the limit for chloride or sulfate corresponds to 0.20 mL or less of 0.020 N hydrochloric acid or sulfuric acid, respectively, apply the test to the solution without further dilution. In such cases maintain the same volume relationships for the control solution as specified for the solution under test. In applying the test to the salts of heavy metals, which normally show an acid reaction, omit the acidification and do not neutralize the solution. Dissolve bismuth salts in a few mL of water and 2 mL of nitric acid before treating with the precipitant.